1. A variable color print of an image comprising:

a substrate;

a series of parallel differently colored lines of printed ink; and

a series of parallel printed mounds of clear ink over the colored lines of printed ink to vary the reflective angle of the colored lines of printed ink as the viewing angle changes.

2. The print of claim 1 in which the substrate is paper.

3. The print of claim 1 in which the substrate is plastic.

4. The print of claim 1 in which the substrate is transmissive.

5. The print of claim 1 further including a reflective surface between the lines of printed ink and the substrate.

6. The print of claim 1 in which the reflective surface is a reflective ink layer, a foil layer, or a metalization layer.

7. The print of claim 1 in which each mound is over at least two different colored lines.

8. The print of claim 1 in which there are lines of differently colored printed ink between the mounds.

9. The print of claim 1 in which there are a plurality of local image regions each including parallel differently colored lines of printed ink and printed mounds of clear ink synchronized with the parallel differently colored lines, wherein different local image regions include parallel lines of printed ink and mounds at different angles.

10. A variable color print of an image comprising:

a substrate;

a series of parallel printed mounds of ink on the substrate; and

a series of parallel differently colored lines of ink printed on the mounds which vary in reflective angle as the viewing angle changes due to the mounds of ink.

11. The print of claim 10 further including a reflective surface between the substrate and the mounds.

12. The print of claim 11 in which the reflective surface is a reflective ink layer.

13. The print of claim 10 further including a reflective surface between the mounds and the differently colored lines of printed ink.

14. The print of claim 13 in which the reflective surface is a reflective ink layer.

15. A variable color print of an image comprising:

a substrate;

a series of parallel colored ink mounds printed directly on the substrate and extending in one direction; and

at least one series of parallel colored ink mounds printed directly on the substrate and extending in a second, different direction.

16. The print of claim 15 in which the substrate includes a reflective surface.

17. The print of claim 16 in which the colored ink of the mounds is transmissive.

18. The print of claim 15 in which the substrate is non-reflective.

19. The print of claim 18 in which the colored ink of the mounds is reflective.

20. The print of claim 15 further including printed colored lines between the mounds.

21. A method of producing a variable color print of an image, the method comprising:

obtaining an image;

configuring a printing machine to produce a series of printed ink mounds;

printing the ink mounds on a substrate; and

printing a series of colored lines synchronized with the printed ink mounds.

22. The method of claim 21 in which the series of colored lines are printed on the substrate under the ink mounds and wherein the mounds are printed using clear ink.

23. The method of claim 21 in which the series of colored lines are printed on the mounds.

24. A method of producing a variable color print of an image, the method comprising:

placing a reflective surface on a substrate;

printing a series of parallel differently colored lines of ink; and

printing a series of parallel mounds of clear ink over the colored lines of printed ink to vary the reflective angle of the colored lines of printed ink as the viewing angle changes.

25. The method of claim 24 further including producing different local image regions by printing parallel lines of printed ink and mounds at different angles.

26. A method of producing a variable color print of an image, the method comprising:

printing a series of parallel printed mounds of ink on a substrate; and

printing a series of parallel differently colored lines of ink on the mounds to vary the reflective angle as the viewing angle changes due to the mound of ink.

27. The method of claim 26 further including the step of adding a reflective surface between the substrate and the mounds.

28. The method of claim 26 further including the step of adding a reflective surface between the mounds and the differently colored lines of printed ink.

29. A method of producing a variable color print of an image, the method comprising:

printing a series of parallel colored ink mounds on a substrate to extend in one direction; and

printing a series of parallel colored ink mounds on a substrate to extend in a second, different direction.

30. The method of claim 29 in which the color of the ink mounds printed in the first direction are different in color then the series of ink mounds printed in the second direction.

31. The method of claim 29 in which both series of ink mounds are in the same region.

32. the method of claim 29 in which the colored ink mounds are transmissive and each mound is disposed over differently colored lines of ink on the substrate.

33. A variable color print of an image comprising:

a substrate;

a series of printed mounds of clear ink having a viscosity when printed of between 1500-3000 cent poise; and

colored ink lines printed on the mounds or printed between the mounds and the substrate.

34. The print of claim 33 in which the substrate includes a reflective surface on which the colored ink lines are printed.

35. The print of claim 34 in which the mounds are printed over the lines of colored ink.

36. The print of claim 33 in which the mounds are printed on a reflective surface on the substrate and the colored ink lines are printed on the mounds.

37. The print of claim 33 in which the mounds are printed on the substrate, the colored ink lines are printed on the mounds, and further including a printed reflective surface between the mounds and the colored ink.